

**ABSTRACT**

A brush device having the longitudinal direction of a coil-shaped spring aligned with the face of a brush holder, in which one end of a support post at the surface of a brush base is formed as a hollow cylinder and a projection at the other end is insert molded into the brush holder. There is a step on the support post. The step and the brush holder receive a cover plate which, when viewed from a direction perpendicular to the face of the brush holder, covers a winding of the coil-shaped spring. One end of the support post is fixed to the surface of the cover plate by spreading the end of the hollow cylinder of the support post.